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D350-607-511
Job Sheet 192770



Part No: D350-607-511

Job Qty: 4 pcs

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/2/19

Job Tracking No:

Due Date: 4/30/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D350-607-3 REV.F IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	4/30/19	4/30/19	0.00	0.00	Start Up Stores/Pkg-2		
140	Packaging 1 - Pick Kit	4 pcs	4/30/19	4/30/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		



Container No: S183236



Part: D350-607-511

Job No: 192770

Serial No/Batch: S183236

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH94-14 Issue i

Pat Cardwell Steve Alain
Mancos + Sylvain

				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
150 QC 4	4 pcs	4/30/19	0.00 0.00	QC 4 - 28	DAS
				QC 4 - 58	58 MAY 23 2019
				QC 4 - 69	9-89
				QC 4 - 9	
				QC 4 - 46	
160 Packaging 3-1 - Stock - B4B	4 pcs	4/30/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	DAS
				Packaging 3 - 8 - B4B	58
				Packaging 3 - 9 - B4B	9-89 MAY 23 2019
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
165 DC - 1 - B4B	4 pcs	4/30/19	0.00 0.00	DC - 1 - B4B	DAS
				DC - 2 - B4B	21 MAY 23 2019
170 QC 21 - FG	4 pcs	4/30/19	0.00 0.00	QC 21 - FG - 21	9-89
				QC 21 - FG - 70	DAS
				QC 21 - FG - 53	21 MAY 23 2019
Part Op 140 - Pick Kit					9-89
Descriptions: 150 - QC4- 100% Inspect kits for completeness					
160 - Identify as per dwg & Stock Location: fs 128					
165 - Document Control - Photocopy bluefile & type labels per PPP D350-607-511 CHG008					
170 - QC21- Final Inspection - Work Order Release					

~~Jack~~ - Allow 123

x/2

~~Comp. 123~~

Count 1-6

1

009348

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	80 Ea (20 ea)	90-Start up Operation	
AN4-42A	Bolt	16 Ea (4 ea)	90-Start up Operation	
AN6-13A	Bolt	8 Ea (2 ea)	90-Start up Operation	
D3501-1	Bushing	32 pcs (8 ea)	90-Start up Operation	
D3910-3	Crosstube Lug	8 pcs (2 ea)	90-Start up Operation	
D3910-5	Crosstube Lug	4 pcs (1 ea)	90-Start up Operation	
D3910-7	Crosstube Lug	4 pcs (1 ea)	90-Start up Operation	
D3984-030	Rubber Extrusion, X-tube, 3"	32 pcs (8 ea)	90-Start up Operation	
D4148-041	Fwd Crosstube Lug Assembly	4 pcs (1 ea)	90-Start up Operation	
D4149-041	Aft Crosstube Lug Assembly	4 pcs (1 ea)	90-Start up Operation	
D4775-041	Strut Assembly	8 pcs (2 ea)	90-Start up Operation	
D4776-3	Skidtube Clevis	8 pcs (2 ea)	90-Start up Operation	
MS21042L4	Nut	96 Ea (24 ea)	90-Start up Operation	
MS21042L6	Nut	8 Ea (2 ea)	90-Start up Operation	
NAS1149F0432P	Washer	160 Ea (40 ea)	90-Start up Operation	
NAS1149F0663P	Washer	16 Ea (4 ea)	90-Start up Operation	
D4085-3	Placard	4 pcs (1 ea)	90-Start up Operation	
D4713-1	Spacer	4 pcs (1 ea)	90-Start up Operation	
MS3367-5-0	Tie Wrap	4 Ea (1 ea)	90-Start up Operation	
AN4-14A	Bolt	80 Ea (20 ea)	140-Packaging 1 - Pick Kit	5157440
AN4-42A	Bolt	16 Ea (4 ea)	140-Packaging 1 - Pick Kit	5165399
AN6-13A	Bolt	8 Ea (2 ea)	140-Packaging 1 - Pick Kit	5158075
D3501-1	Bushing	32 pcs (8 ea)	140-Packaging 1 - Pick Kit	5135260
D3910-3	Crosstube Lug	8 pcs (2 ea)	140-Packaging 1 - Pick Kit	515001982
D3910-5	Crosstube Lug	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5156535
D3910-7	Crosstube Lug	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5156545
D3984-030	Rubber Extrusion, X-tube, 3"	32 pcs (8 ea)	140-Packaging 1 - Pick Kit	5126329
D4148-041	Fwd Crosstube Lug Assembly	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5179467
D4149-041	Aft Crosstube Lug Assembly	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5169824
D4775-041	Strut Assembly	8 pcs (2 ea)	140-Packaging 1 - Pick Kit	5177129X5
D4776-3	Skidtube Clevis	8 pcs (2 ea)	140-Packaging 1 - Pick Kit	5167891
MS21042L4	Nut	96 Ea (24 ea)	140-Packaging 1 - Pick Kit	166694
MS21042L6	Nut	8 Ea (2 ea)	140-Packaging 1 - Pick Kit	5149182
NAS1149F0432P	Washer	160 Ea (40 ea)	140-Packaging 1 - Pick Kit	5167213
NAS1149F0663P	Washer	16 Ea (4 ea)	140-Packaging 1 - Pick Kit	5166716-2
D4085-3	Placard	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5155795
D4713-1	Spacer	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5131224
MS3367-5-0	Tie Wrap	4 Ea (1 ea)	140-Packaging 1 - Pick Kit	5050161

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	80	670	0
	AN4-42A	16	155	0
	AN6-13A	8	180	0
	D3501-1	32	322	0
	D3910-3	8	16	0
	D3910-5	4	50	0
	D3910-7	4	55	0
	D3984-030	32	46	0
	D4085-3	4	38	0
	D4148-041	4	7	0
	D4149-041	4	7	0
	D4713-1	4	16	0
	D4775-041	8	6	0
	D4776-3	8	24	0
	MS21042L4	96	4,112	0
	MS21042L6	8	374	0
	MS3367-5-0	4	162	0
	NAS1149F0432P	160	2,260	0
	NAS1149F0663P	16	730	0
140-Packaging 1 - Pick Kit	AN4-14A	80	670	0
	AN4-42A	16	155	0
	AN6-13A	8	180	0
	D3501-1	32	322	0
	D3910-3	8	16	0
	D3910-5	4	50	0
	D3910-7	4	55	0
	D3984-030	32	46	0
	D4085-3	4	38	0
	D4148-041	4	7	0
	D4149-041	4	7	0
	D4713-1	4	16	0
	D4775-041	8	6	0
	D4776-3	8	24	0
	MS21042L4	96	4,112	0
	MS21042L6	8	374	0
	MS3367-5-0	4	162	0
	NAS1149F0432P	160	2,260	0
	NAS1149F0663P	16	730	0
Part Specifications				
Specifications could not be found.				